

Resolute Forest Products – Catawba Mill 5300 Cureton Ferry Road Post Office Box 7 Catawba, SC 29704-0007

FED EX NO. 7760 9931 3133

April 14, 2016

Mr. Heinz Kaiser, Manager Air Toxics SCDHEC Bureau of Air Quality 2600 Bull Street Columbia SC 29201-1708

Re:

MACT II Excess Emissions and Monitoring System Performance Reports

Air Permit No. TV-2440-0005

Dear Mr. Kaiser:

The purpose of this submittal is to meet the quarterly excess emission reporting requirements applicable to the Resolute Forest Products – Catawba Mill associated with the National Emission Standards for Hazardous Air Pollutants from the Pulp and Paper Industry (40 CFR 63, Subpart MM). The sources covered under Subpart MM are the No. 2 Recovery Boiler, No. 3 Recovery Boiler, No. 2 and No. 3 Smelt Dissolving Tank Vent, and the No. 2 Lime Kiln. This submittal meets the requirements of the Excess Emissions and Continuous Monitoring System (CMS) Performance Report pursuant to Sections 63.867(c) and 63.10(c), respectively.

Excess emissions and CMS downtime for the reporting period were less than 1% and 5% respectively for all systems. Therefore, only the summary reports are attached as allowed in §63.10(e)(3)(vii). For SSM purposes when an emission has occurred, specific information about the type and duration is reported on the enclosed log(s). All SSM events were consistent with the SSM Plan.

Based on information and belief formed after reasonable inquiry, I certify to the best of my knowledge, that the statements and information in this submission are true, accurate, and complete.

If you have any questions or require additional information, please contact Mike Swanson, environmental engineer at (803) 981-8010 or <a href="mailto:mike.swanson@resolutefp.com">mike.swanson@resolutefp.com</a>.

Sincerely,

Scott Palmer General Manager

**Enclosures** 

cc:

SCDHEC – BAQ, Technical Management Section

Wesley Huss, Region 3 Lancaster EQC Office

**EPA Region 4** 

Environmental File 232.13

GASEOUS AND OPACITY EXCESS EMISSION AND CONTINUOUS MONITORING SYSTEM PERFORMANCE

Pollutant:	Opacity Opacity	
Time Period:	Minutes	
Reporting Period:	January 1, 2016 through March 31, 2016	
Process Unit Description:	No. 2 Recovery Boiler	
Company:	Resolute Forest Products – Catawba Mill	
Emission Limits:	35%	
Monitor Manufacturer(s) and Model Number(s):	Teledyne Monitor Labs / Light Hawk 560 Opacity Monitor	
Last CMS Certification or Audit Date:	Certification: October 20, 2006	
	Audit: February 9, 2016	
Total Source Operating Time in Reporting Period:	125,763 minutes	

## **EMISSION DATA SUMMARY**

Reason for Excess Emissions	Duration (minutes)		
	Over 35%	Over 20% for 60 minutes	
A. Startup/Shutdown	0	0	
B. Malfunctions			
Process/Instrument System	0	0	
Control Equipment	42	962	
Fuel Problems	0	0	
Other Known Cause	0	0	
Other Unknown Cause	0	0	
Total Number of Incidents	3	3	
Excess Emissions/Process Operating Time	0.03 %	NA NA	

#### CMS PERFORMANCE SUMMARY

Reason for Monitor Downtime	Duration (minutes)	
Monitor Equipment Malfunctions	2011	
Non-Monitor Equipment Malfunctions	0	
Quality Assurance	60	
Other Known Cause	0	
Other Unknown Cause	0	
Total Number of Incidents	56	
Percent Monitor Downtime	1.65 %	

There were no changes in the continuous monitoring systems, processes, or control devices since the last reporting period.

Based on data provided, reasonable inquiry, and the best of my abilities, I certify that the information contained in this report is accurate and complete.

Name/Title:	Scott Palmer	General Manage
Signature:	du Plen	4-14-Re

# GASEOUS AND OPACITY EXCESS EMISSION AND CONTINUOUS MONITORING SYSTEM PERFORMANCE

Pollutant:	Opacity Opacity
Time Period:	Minutes
Reporting Period:	January 1, 2016 through March 31, 2016
Process Unit Description:	No. 3 Recovery Boiler
Company:	Resolute Forest Products – Catawba Mill
Emission Limits:	35%
Monitor Manufacturer(s) and Model Number(s):	Teledyne Monitor Labs / Light Hawk 560 Opacity Monitor
Last CMS Certification or Audit Date:	Certification: July 31, 2010
	Audit: February 10, 2016
Total Source Operating Time in Reporting Period:	119,780 Minutes

#### **EMISSION DATA SUMMARY**

Reason for Excess Emissions	Duration (minutes)		
	Over 35%	Over 20% for 60 minutes	
A. Startup/Shutdown	0		
B. Malfunctions	A HOLD BY THE REPORT		
Process/Instrument System	0	0	
Control Equipment	96	756	
Fuel Problems	0	0	
Other Known Cause	0	0	
Other Unknown Cause	0	0	
Total Number of Incidents	11	6	
Excess Emissions/Process Operating Time	0.08 %	NA NA	

## CMS PERFORMANCE SUMMARY

Reason for Monitor Downtime	Duration (minutes)
Monitor Equipment Malfunctions	177
Non-Monitor Equipment Malfunctions	0
Quality Assurance	198
Other Known Cause	0
Other Unknown Cause	0
Total Number of Incidents	4
Percent Monitor Downtime	0.31 %

There were no changes in the continuous monitoring systems, processes, or control devices since the last reporting period.

Based on data provided, reasonable inquiry, and the best of my abilities, I certify that the information contained in this report is accurate and complete.

Name/Title:	Scott Palmer	General Manager
Signature:	Sur Oby	4-14-16

GASEOUS AND OPACITY EXCESS EMISSION AND CONTINUOUS MONITORING SYSTEM PERFORMANCE

Pollutant:	Opacity Opacity		
Time Period:	Minutes		
Reporting Period:	January 1, 2016 through March 31, 2016		
Process Unit Description:	No. 2 Lime Kiln		
Company:	Resolute Forest Products – Catawba Mill		
Emission Limits:	20%		
Monitor Manufacturer(s) and Model Number(s):	Monitor Labs USI 550 Opacity Monitor		
Last CMS Certification or Audit Date:	Certification: October 27, 2012		
	Audit: February 12, 2016		
Total Source Operating Time in Reporting Period:	117,420 Minutes		

## **EMISSION DATA SUMMARY**

Reason for Excess Emissions	Duration (minutes)		
	Over 20%	Over 20% for 60 minutes	
A. Startup/Shutdown	12	0	
B. Malfunctions	是 <b>的事业</b> 的图象和17		
Process/Instrument System	0		
Control Equipment	12	0	
Fuel Problems	0	0	
Other Known Cause	0	0	
Other Unknown Cause	0	0	
Total Number of Incidents	2	0	
Excess Emissions/Process Operating Time	0.02 %	NA NA	

## CMS PERFORMANCE SUMMARY

Reason for Monitor Downtime	Duration (minutes)
Monitor Equipment Malfunctions	74
Non-Monitor Equipment Malfunctions	0
Quality Assurance	60
Other Known Cause	30
Other Unknown Cause	0
Total Number of Incidents	7
Percent Monitor Downtime	0.14 %

There were no changes in the continuous monitoring systems, processes, or control devices since the last reporting period.

Based on data provided, reasonable inquiry, and the best of my abilities, I certify that the information contained in this report is accurate and complete.

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Scott Palmer

General Manager

Signature:

4-14-16

# GASEOUS AND OPACITY EXCESS EMISSION AND CONTINUOUS MONITORING SYSTEM PERFORMANCE

Pollutant:	Particulate Matter
Time Period:	Hours
Reporting Period:	January 1, 2016 through March 31, 2016
Process Unit Description:	No. 2 and No. 3 Smelt Dissolving Tank Vent
Company:	Resolute Forest Products – Catawba Mill
Emission Limits:	0.2 lbs/ton BLS
Operating Parameters:	Differential Pressure > 1.5 inches of water column
	Liquid Flow Rate > 65 gpm
Monitor Manufacturer(s) and Model Number(s):	DP - Rosemount 3051CD2A02A1AM5E55
	Liquid Flow Rate – Foxboro IMT25PDADB10N-AB
Last CMS Certification or Audit Date:	Certification: August 3, 2004 (both)
	Audits: 11/10/2015 (DP), 11/11/2015 (Flow)
Total Source Operating Time in Reporting Period:	1,924 hours

#### **EMISSION DATA SUMMARY**

Reason for Excess Emissions	Duration (hrs)		
A. Startup/Shutdown	0		
B. Malfunctions			
Process System	0		
Control Equipment	0		
Other Known Cause	0		
Other Unknown Cause	0		
Total Number of Incidents	0		
Excess Emissions / Process Operating Time	0.00 %		

#### CMS PERFORMANCE SUMMARY

Reason for Monitor Downtime	Duration (hrs)		
Monitor Equipment Malfunctions	0		
Non-Monitor Equipment Malfunctions	0		
Quality Assurance	0		
Other Known Cause	0		
Other Unknown Cause	0		
Total Number of Incidents	0		
Percent Monitor Downtime	0.00 %		

There were no changes in the continuous monitoring systems, processes, or control devices since the last reporting period.

Based on data provided, reasonable inquiry, and the best of my abilities, I certify that the information contained in this report is accurate and complete.

Name/Title:	Scott Palmer	General Manage
Signature:	Sur the	4-14-16



## Resolute Forest Products - Catawba Mill 5300 Cureton Ferry Road Post Office Box 7 Catawba, SC 29704-0007

# CONTINUOUS EMISSION MONITOR QUARTERLY REPORT LOG

Recovery Boiler No. 2

TV

Reporting Period 1/1/16 to 3/31/16

Permit Conditions 5.C.07.2(A), 5.C.14, & MACT.5(A2)
This report is for incidents of excess opacity (reported in % opacity), opacity monitor downtime or repair, or permit condition exceptions.

Inci-		Start	% Opacity	M	onitor	(Che	ck One)		
dent No.	Date	Time (am or pm)	or ppm		TRS	02	Duration (Minutes)	Nature and Cause of Incident	Corrective Action
1	1/2/2016	2:30 AM		-					
2	1/3/2016		i. ex	X	-			Out of alignment	Realigned monitor
3	1/4/2016	2:30 AM	(=)	×				Bad optical board	Replaced board
4	1/10/2016	5:35 PM	-	X	-	_		Out of alignment	Realigned monitor
5		10:00 AM	(#)	X				Out of alignment	Realigned monitor
6	1/11/2016	6:42 PM	-	×				Out of alignment	Realigned monitor
7	1/12/2016		-	X				Out of alignment	Realigned monitor
8		- 100	-	X			20	Out of alignment	Realigned monitor
	1/12/2016	7:42 PM	-	х			42	Out of alignment	Realigned monitor
9	1/13/2016		2	х			15	Out of alignment	Realigned monitor
10	1/13/2016	4:36 PM	-	х			24	Out of alignment	Realigned monitor
11	1/14/2016		- 4	х			51	Out of alignment	Realigned monitor
12	1/15/2016	3:30 AM	2	Х			45	Out of alignment	Realigned monitor
13	1/15/2016	7:36 AM	12	×			84	Out of alignment	Realigned monitor
14	1/18/2016	4:30 AM		x			10	Out of alignment	Realigned monitor
15	1/18/2016	12:58 PM	-	х		111222	9	Out of alignment	Realigned monitor
16	1/19/2016	9:42 PM	-	х			28	Out of alignment	Realigned monitor
17	1/21/2016	11:24 AM	-	х			41	Out of alignment	Realigned monitor
18	1/22/2016	5:06 PM	avg>20%	x			246	Broken chain on North side of EP	Repair chain and start up EP field
19	1/22/2016	9:00 PM	37	х		2,300,000		Broken chain on North side of EP	Repair chain and start up EP field
20	1/22/2016	9:12 PM	~	х		5077-55000	10.00	Out of alignment	
21	1/23/2016	12:36 PM	avg>20%	х	22.00			North side EP bypassed for maintenance	Realigned monitor
22	1/24/2016	8:00 PM	-	x				Out of alignment	Completed work and returned to EP
23	1/25/2016	10:24 AM	-	х				Out of alignment	Realigned monitor
24	1/31/2016	1:00 AM	-	х		J 1 1880 1		Out of alignment	Realigned monitor
25	1/31/2016	11:15 AM	-	х				Out of alignment	Realigned monitor
			1000000						Realigned monitor
1	2/5/2016	10:54 PM	-	x			16 (	Out of alignment	
2	2/6/2016	12:36 PM	-	x		_		Out of alignment	Realigned monitor
3	2/7/2016	1:30 AM	-	x		-		Out of alignment	Realigned monitor
4	2/8/2016	8:18 AM	040	x	$\dashv$			Out of alignment	Realigned monitor
5	2/8/2016	5:00 PM		×	_			out of alignment	Realigned monitor
6	2/9/2016	5:24 AM	-	х		-		Out of alignment	Realigned monitor
7	2/9/2016	3:24 PM	- 1	x		_		uarterly calibration	Realigned monitor
8	2/10/2016	2:48 PM	-	×		1		out of alignment	Completed calibration
9	2/11/2016	2:48 PM	-	x	_	$\dashv$		ut of alignment	Realigned monitor
0	2/12/2016	8:54 AM	-	х		+	-		Realigned monitor
-	2/12/2016 1	ALCOHOL: 100	_	x				ut of alignment	Realigned monitor
		4:40 PM		×		-		ut of alignment	Realigned monitor
-		9:15 PM		-	-	-		ut of alignment	Realigned monitor
+		3:10 AM	-	X		-		ut of alignment	Realigned monitor
-	0.000	4:36 AM		X	-	-		ut of alignment	Realigned monitor
_		1:00 AM	-	X	-	+		ut of alignment	Realigned monitor
_		9:06 AM		X	_	+	200	ut of alignment	Realigned monitor
-		9:00 AM		X		-		ut of alignment	Realigned monitor
_		1:30 AM	-	X	-	-		ut of alignment	Realigned monitor
1		1:24 AM		X		+		ut of alignment	Realigned monitor
_	2/17/2016 1			x		+		ut of alignment	Realigned monitor
1 '	1172010	7.40 P W	141	X			15 Oi	ut of alignment	Realigned monitor

# resolute ID 2505

## Resolute Forest Products - Catawba Mill 5300 Cureton Ferry Road Post Office Box 7 Catawba, SC 29704-0007

## CONTINUOUS EMISSION MONITOR QUARTERLY REPORT LOG

Recovery Boiler No. 2

TV

Permit Conditions 5.C.07.2(A), 5.C.14, & MACT.5(A2)

Reporting Period 1/1/16 to 3/31/16

This report is for incidents of excess opacity (reported in % opacity), opacity monitor downtime or repair, or permit condition exceptions.

Inci-		Start	0/ 0	Me	onitor	(Che	ck One)		
dent No.	Date	Time (am or pm)	% Opacity or ppm		TRS	02	Duration (Minutes)	Nature and Cause of Incident	Corrective Action
22	2/18/2016	12:36 PM	•	х			30	Out of alignment	Realigned monitor
23	2/23/2016	8:43 AM	12.7	х				Out of alignment	
24	2/23/2016	10:06 AM	-	х				Out of alignment	Realigned monitor
25	2/23/2016	12:12 PM	-	x				Out of alignment	Realigned monitor
26	2/24/2016	5:54 PM	-	х				Out of alignment	Realigned monitor
27	2/25/2016	8:45 PM		х				Out of alignment	Realigned monitor
28	2/26/2016	2:00 PM	-	x		-			Realigned monitor
29	2/29/2016	1:06 PM	avg>20%	X	-+	-		Out of alignment	Realigned monitor
30	2/29/2016	3:00 PM	45	-0.00		_	10000000	North side of ESP grounded	Cut air, called maint. And opened outlet damper
	2/20/2010	3.00 T W	45	×	-		12	North side of ESP grounded	Cut air, called maint. And opened outlet damper
1	3/2/2016	8:30 AM	-	×			19	Out of alignment	Realigned monitor
2	3/3/2016	1:42 PM	-	х		8	18	Out of alignment	
3	3/3/2016	10:48 PM	-	х				Out of alignment	Realigned monitor
4	3/7/2016	5:40 AM	-	х				Out of alignment	Realigned monitor
5	3/7/2016	9:20 AM	-	x				Out of alignment	Realigned monitor
6	3/25/2016	5:49 PM	-	x				Out of alignment	Realigned monitor
7	3/31/2016	8:00 PM	80	X		-		The state of the s	Realigned monitor
		300			-	+	101	ESP Breaker tripped on South Side	Reset ESP
				$\neg$		100			NO.55-01-28-01-10-10-10-10-10-10-10-10-10-10-10-10-
				_	$\dashv$	+			
	_0501_mm			_	-+				10000000000000000000000000000000000000

Name/Title:

Scott Palmer

General Manager

Signature:

Page 2 of 5

# resolute Forest Products ID 5105

Resolute Forest Products - Catawba Mill 5300 Cureton Ferry Road Post Office Box 7 Catawba, SC 29704-0007

# CONTINUOUS EMISSION MONITOR QUARTERLY REPORT LOG

Recovery Boiler No. 3

**NSPS** 

Reporting Period 1/1/16 to 3/31/16

Permit Conditions 5.C.07.3, 5.C.07.12, 5.C.15, & MACT.5(A2)

This report is for incidents of excess opacity (reported in % opacity), opacity monitor downtime or repair, or permit condition exceptions.

Inci-		Start Time (am or pm)		Mo	nitor	(Che	ck One)	Nature and Cause of Incident	Corrective Action
dent No.	Date		% Opacity or ppm		TRS	02	Duratio n (Minutes)		
-									
1	1/19/2016	and the same of th	53	х			6	West inlet EP not loading up	Closed East inlet gate to blow out west side of EP
2	1/22/2016	9:06 AM	avg>20%	Х			156	West inlet EP not loading up, #19 rapper down	Cut back on liquor and air flow, worked on #19 rapper
3	1/25/16	1:06 AM	avg>20%	х			150	Low fields on EP	Changed air and liquid temperature, checker rapper
1	2/4/16	8:00 AM		×			10	Out of alignment	
2	2/10/16	2:54 PM	-	x		_			Realigned monitor
3	2/11/16	11:12 AM					150	Quarterly Calibration	Completed calibration
-			avg>20%	Х			186	EP Field issues	Reduced air, Maint. Worked on fields and E gates
4	2/11/16	3:00 PM	41	х			6	EP Field issues	Reduced air, Maint. Worked on fields and E
5	2/11/16	3:12 PM	avg>20%	х			132	EP Field issues	Reduced air, Maint. Worked on fields and E
6	2/11/16	4:06 PM	70	×			24	EP Field issues	Reduced air, Maint. Worked on fields and E
7	2/11/16	7:18 PM	=	x			132	Environmental 360 working on monitors	gates Completed work
8	2/20/16	1:18 AM	39	x				Lost inlet field westside of ESP	Reset field, closed ESP gate for 60 seconds
9	2/20/16	2:42 AM	41	х			6	Lost inlet field westside of ESP	Closed ESP gate, cut back on liquor, changed air, called Maint. To replace a fuse
10	2/20/16	2:54 AM	36	x			6	Lost inlet field westside of ESP	Closed ESP gate, cut back on liquor, changed air, called Maint. To replace a fuse
11	2/22/16	4:06 AM	avg>20%	Х			72		Changed air, cut back on liquor
12	2/22/16	3:12 PM	37	x			6	ESP west inlet field tripped	Pulled liquor and decreased air, called
13	2/22/16	10:00 PM	66	x			18		maintenance to reset fields  Completed blow out
14	2/22/16	10:12 PM	avg>20%	x				Blowing out ECD	
15	2/22/16	10:48 PM	48	x				Plouing and EQB	Completed blow out
16	2/29/16	9:45 AM	-	x				Reading low	Completed blow out
wyll sir knew						$\dashv$		J	Ran zero set, OK
1	3/15/16	6:12 AM	40	x			6 E	SP west inlet not loading up	Out back on liquor and -in
2	3/15/16	6:36 AM	41	x				CD wood inlett I - U	Cut back on liquor and air
-				1					Cut back on liquor and air
+				+	+	-			

Based on data provided, reasonable inquiry, and the best of my abilities, I certify that the information contained in this report is accurate and complete.

Name/Title:

Scott Palmer/

General Manager

Signature:

4-14-16

# resolute ID 2723

## Resolute Forest Products – Catawba Mill 5300 Cureton Ferry Road Post Office Box 7 Catawba, SC 29704-0007

## CONTINUOUS EMISSION MONITOR QUARTERLY REPORT LOG

Lime Kiln No. 2

TV

Reporting Period 1/1/16 to 3/31/16

Permit Conditions 5.C.07.2(A), 5.C.07.12(B), 5.C.17(A), & MACT.5(A2)

This report is for incidents of excess opacity (reported in % opacity), opacity monitor downtime or repair, or permit condition exceptions.

Inci-		Start	%	Mo	onitor	(Che	ck One)		
dent No.	Date	Time (am or pm)	Opacity or ppm	OPA	TRS	02	Duration (Minutes)	Nature and Cause of Incident	Corrective Action
1	1/4/16	6:10 PM		×			26	Not rooding and the	
				^			20	Not reading correctly	Ran full calibration
1	2/3/16	1:18 PM		×			30	Heavy Rain storm	
2	2/12/16	1:00 PM	_	X				Quarterly Calibration	Storm passed, I/E cleaned lens
3	2/24/16	8:00 AM	-	X					Completed calibration
4	2/24/16	12:36 PM	-	X				Gas analyzer failed	Called E/I to correct
5	2/24/16	1:00 PM		X				Gas analyzer failed	Called E/I to correct
6	2/28/16	5:00 AM	-	X	1000000	1,1100		Gas analyzer failed	Called E/I to correct
				-	X 1	_	30	Lens needed cleaning	Cleaned lenses and stack hole
1	3/29/16	1:12 AM	27	x		-	10	M. J.	
	8008-840-C1018-001		100///2010/100	^			12	Mud bypassing kiln, start-up	Stopped bypassing kiln, put mud on kiln
2	3/29/16	2:30 PM	47	х			12	ESP tripped	Put ESP in bypass, called I/M to get ESP back on line
						100			his report is accurate and complete.

Name/Title:

Scott Palmer

General Manager

Signature:

# resolute

Resolute Forest Products - Catawba Mill 5300 Cureton Ferry Road Post Office Box 7 Catawba, SC 29704-0007

# CONTINUOUS EMISSION MONITOR QUARTERLY REPORT LOG

## Smelt Dissolving Tank Vent Scrubber

ID 2510, ID 5110

SIP, NSPS

Reporting Period 1/1/16 to 3/31/16

Permit Conditions 5.C.07.2; 07.B.MACT.5

This report is for variations outside of surrogate monitoring parameters or permit exception conditions.

Inci-		Start	Parameter		io facilità della compania della compania della compania della compania della compania della compania della co	
dent No.	Date	Time (am or pm)	Pump Pressure, Flow, delta P	Duration (Minutes)	Nature and Cause of Incident	Corrective Action
There v	vere no e	excursion eve	ents or downtime during t	he month of Ja	nuary 2016.	
There v	vere no e	excursion eve	ents or downtime during t	ne month of Fe	bruary 2016.	
There v	vere no e	xcursion eve	ents or downtime during t	ne month of Ma	arch 2016.	
						report is accurate and complete.

Name/Title:

Scott Palmer

General Manager

Signature: